



CRETE FILL PRO 65

FROM THE MAKERS OF THE ASHFORD FORMULA AND THE RETROPLATE SYSTEM™



Product Description

The **CreteFill Pro 65 Control Joint Filler** is a technologically advanced, rapid-setting, self-leveling, 100% solids, two component, 1:1 ratio, Polyurea Elastomer joint filler with a Shore A Hardness of 65. It is designed for concrete with low to medium thermal cycling. CreteFill Pro 65 Control Joint Filler cures rapidly and consistently in applications ranging from -20°F to 130°F. Product is tack free in 3 minutes. Applications can be reopened to vehicle or foot traffic in 1 hour.

CreteFill Pro 65 Control Joint Filler is designed to fill and protect joints specifically for industrial floor applications, which receive light vehicle traffic, such as pedestrian traffic and soft-wheeled carts such as shopping carts and stocking carts. It is also used to fill damaged control joints or new control joints on horizontal concrete. CreteFill Pro 65 Control Joint Filler is slightly flexible, allowing small slab movement yet strong enough to protect the vertical edges of concrete from spalling under light loading, and interior applications when little joint movement from thermal cycling will occur. CreteFill Pro 65 Control Joint Filler is an aromatic polyurea. Exposure to ultraviolet light may cause slight discoloration, however, the physical properties are unaffected.

CreteFill Pro 65 Control Joint Filler is recommended for use on many concrete surfaces, including, but not limited to:

Department Stores	Grocery Stores
Cold Storage Facilities	Warehouse Stores
Food Processing Facilities	Freezers
Bottling and Canning Facilities	Airports
Water & Waste Water Treatment Facilities	



Product Benefits

- 100% Solids, Contains No VOCs
- Can Be Polished Without Smearing
- When Properly Applied, Produces Minimal to No Staining
- Meets USDA & FDA Requirements
- Flexible, 420 - 450% Elongation
- Return Project to Service in 60 Minutes
- Cures from -20° to 130°F
- Odorless, No Toxic Vapors
- Resistant to Petrochemicals
- Remains Flexible, Even in Cold Temperatures



Form & Availability

Packaging: 22 oz. (651 mL) Cartridges - 12 Per Case
10 Gallon Units (38 L)

Technical Data +

Color A+B:		Concrete Grey
Viscosity (Mixed)		Self-Leveling
Mix Ratio (By Volume)		1:1
Pot Life, 100 grams at 77°F		1 Minute
Tack Free (Thin Film) at 77°F		3 Minutes
Initial Cure		15 Minutes
Final Cure		60 Minutes
% of Elongation	ASTM D-412	420 Minimum
Tensile Strength, psi	ASTM D-412	740 Minimum
Tear Strength, pli, Die C	ASTM D-624	145 Minimum
Shore "A" Hardness	ASTM D-2240	65-67 A

Appearance: Concrete Grey, Custom Colors Available
Shelf Life: 1 Year in Original, Unopened Container
Storage: Do Not Store Below 55°F or Above 85°F
Consistency: Pourable, Self-Leveling Liquid



Preparation and Installation Guidelines

Surface must be clean, sound, and dry. Remove dust, grease, curing compounds, waxes, foreign particles and disintegrated materials. Joint cleaning procedures must include the proper preparation of the joint to receive the polyurea. Failure to prepare the joint will compromise the bonding capability of the polyurea. Call Curecrete Distribution, Inc. at 1.800.998.5664 to receive comprehensive installation guidelines.

Bulk Mixing Instructions

"A" Side is ISOCYANATE
 "B" Side is POLYOL

For bulk mixing, use a one to one ratio metered pump. Only component "B" side needs to be stirred before being loaded into the pump. Take extra care not to move the mixer up and down in the bucket. Doing so may cause air entrapment in the product, resulting in small air bubbles on the surface of the final joint fill. Do not allow material to reside in static mixing head or nozzle for more than 45 seconds or nozzle blockage may result.



Special Considerations

- Do not thin product. Solvents will prevent proper cure.
- Not for sealing cracks under hydrostatic pressure.
- Material is a vapor barrier after cure.
- Minimum age of concrete must be 28 days, depending on curing and drying conditions prior to application.
- Not to be used in moving cracks or expansion joints.



Technical Support

Technical information and assistance can be obtained by calling Curecrete Distribution, Inc. at 1.800.998.5664. Call to receive comprehensive guidelines for **CreteFill Pro 65 Control Joint Filler**.

Please visit our website, www.ashfordformula.com, for information on this and other available products.